



AC Variable Speed Drive

# Energy efficient fan & pump control





AC Variable Speed Drive

0.75 - 250kW / 1 - 350HP **200 - 600V** Single & 3 Phase Input



# Energy Efficient Fan & Pump Control

AC Induction (IM) Motors

**AC Permanent Magnet (PM) Motors** 

**Brushless DC (BLDC) Motors** 

Synchronous Reluctance (SynRM) Motors

#### Take Control of Your Environment

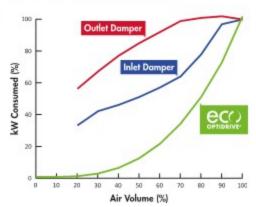
Modern building ventilation and air conditioning systems are designed to provide optimum climatic conditions for occupants throughout the whole year. As such, they must be designed to operate equally well during the hottest part of the day, with maximum sunlight, through to the colder night time and winter periods. Building designers must take account of these extremes and select components and systems capable of providing the required level of occupant comfort under all conditions. This results in systems operating the majority of the time at less than maximum capacity, which can mean reduced efficiency and wasted energy.

Optidrive Eco HVAC provides a perfect solution to the needs of designers looking to optimise the performance of fans and pumps used in HVAC applications, allowing them to operate with maximum efficiency under all conditions. Invertek Drives' philosophy to provide innovative products with easy to use, energy efficient features ensures that time, cost and energy savings are maximised at all times, resulting in the shortest possible payback period – the time taken to recover the initial product and installation costs through financial savings achieved through installing Optidrive Eco HVAC drives.

For simple installation into your buildings management system all Optidrive Eco HVAC drives are provided with both BACnet and Modbus RTU as standard across the product range.

#### **Instant Power Savings**

The graph below shows a comparison between the efficiency of various methods which can be used to control the airflow produced by a fan.



From the data, it can be clearly seen that using methods such as dampers to restrict the airflow is much less efficient than controlling the speed of the fan using an Optidrive Eco HVAC.







#### **Energy Savings Calculator**

Estimate your potential energy savings, CO<sub>2</sub> emissions and financial savings

www.invertekdrives.com/calculator





## Dedicated to HVAC Applications

Take control of your environment



#### Variable Speed Control for Pumps

Optidrive Eco HVAC provides the ideal pump control solution for chiller, circulation and cooling pumps.



#### Stairwell Pressurisation

Stairwell (escape route) pressurisation systems are being extensively employed in large buildings and complexes to help ensure the safe evacuation of occupants during a fire. Variable speed drives are playing an increasing role in maintaining pressures (of approximately 50 Pa) within these critical areas. Here Optidrive Eco HVAC is used to provide a smoke free escape by accurately maintaining the air pressure along that route.

Pressures must be maintained at a high enough level that a door opened between the fire floor and the escape route does not result in smoke entering the escape route. Equally, as doors and vents are opened along the escape route allowing air to escape the Optidrive and stairwell pressurisation system must increase output so that the required pressure is accurately maintained.

#### Fume Extraction

Many buildings now incorporate dedicated smoke management and extraction systems designed to safety exact smoke in the event of a fire, these systems are designed to localise and extract smoke such that the rest of the building remains smoke free and can be evacuated safely. Here the Optidrive's Fire Mode function is critical in maintaining continued operation of the smoke extraction system for the longest permissible period.

For applications such as underground car parks the fans providing fresh air intake are often reversed in the event of a fire to provide smoke extraction. Optidrive Eco HVAC is easily configured for bi-directional fire mode operation.

#### Fire Override



Fire override mode ignores signals and alarms, keeping the Optidrive Eco HVAC operating for as long as possible.

- This feature is crucial for ensuring smoke extraction from buildings in the event of a fire.
- Selectable logic means that the Optidrive Eco HVAC can be easily configured to the signal produced by your fire management system.
- With an independently set speed for fire mode operation, selectable as either forward or reverse direction, the Optidrive Eco HVAC has the flexibility to match the needs of your fire control system.
- Fire mode operation is indicated clearly on the drive display during periods of fire mode operation.
- Drive output logic can easily be configurable for indicating to external drives that fire mode is active.
- Internal clocks and timers monitoring operation in fire mode, giving clear information on usage.



AC Variable Speed Drive

0.75 - 250kW / 1HP - 350HP **200 - 600V** Single & 3 Phase Input



#### Energy Efficient Pumping

When a pump or pump set is selected, it must be suitable for operation during periods of maximum flow demand. In many applications, this maximum flow level may be rarely required, and as such the pump may operate for long periods at less than maximum flow capacity. By varying the speed of the pump to match the actual flow demand, significant energy savings are possible.

Optidrive Eco Pump has been designed to maximise the energy savings potential in pumping applications, whilst also providing significant additional benefits in reduced installation costs, maintenance costs and downtime. Throughout all this, Invertek's "Ease of Use" philosophy ensures that advanced features are simple to commission, without requiring extensive, in depth knowledge of a huge number of parameters. Optidrive Eco Pump has a simple menu structure, and provides just the right amount of parameters to allow flexibility without over complication.

Overall, this provides the perfect balance of Easy to Install, Easy to operate, Advanced Pump Control.







## OPTIFL OW™ Multi-pump Control

Embedded control technology for multi-pump systems



#### **Total Control**

A single 'Master' drive acts to control and monitor system operation. Control connections are made to this drive only, saving installation time and reducing costs.

#### **Simple Connection**

Additional drives connected on the system require a single RJ45 connection and basic commissioning, leading to time savings and simplified installation.

#### Flexible Solution

The system can operate with up to five pumps in any configuration, e.g. Jockey Pump / Duty / Assist / Standby. Duty pumps are automatically rotated, ensuring maximum service life and system efficiency.



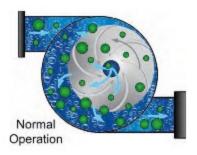
#### See OPTIFLOW in action

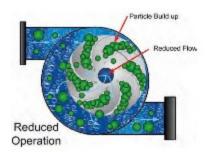
Scan to watch the video or visit http://youtu.be/9QQ89bQYdfs

#### **Avoid Pump Downtime**

#### Blockage Detect/Clear

Optidrive Eco Pump can detect pump blockages and trigger a programmed cleaning cycle to automatically clear them, preventing downtime.





#### **Dry Run Protection**

Optidrive Eco Pump can evaluate a pump's speed/power and shut it off or warn when the pump starts to run dry, protecting it from heat/friction damage.

#### **Motor Preheat Function**

Optidrive Eco Pump features a motor preheat function to help ensure moisture is not permitted to collect on the motor in periods of inactivity and prior to motor start up. In addition, the motor preheat function can be used to keep condensation from developing on the motor as the motor cools down immediately following a stop. The feature is fully configurable, meaning the pump can be always available the instant it is required.

#### Pump Stir Cycle

Triggered by a settable period of inactivity, a configurable cleaning cycle can be run to clear sediment, ensuring the pump is ready to run when needed.

#### Summary

- All drives operate at variable speed for maximum energy efficiency.
- Operating time (Hours Run) is automatically balanced and duty pumps rotated
- Automatic system reconfiguration in the event of a pump fault (including the master pump).
- Continued system operation when drives are individually powered off (including the master drive).
- Communication and +24V control voltage shared between drives via a standard RJ45 patch lead.
- Independent maintenance indicators for each pump.
- Any pump can be switched to Hand operation a the touch of a button, and will automatically rejoin the network when switched back to Auto.
- For waste water applications each pump can be set for blockage/ragging detection and activate an automatic de-ragging/pump cleaning cycle.
- Optional mains isolator with lock-off for safe pump maintenance.
- Optiflow function configured through simple parameter set-up and intelligent drive self configuration.

#### **Consistent Flow**

The required pressure and flow levels are maintained regardless of how many pumps are required. When demand increases, additional pumps are automatically brought on stream to assist and are switched off again when not required.

#### **Reduced Downtime**

In the event of a fault, or if a pump needs to be isolated for maintenance, the system will automatically continue to operate with the remaining available pumps. The mains power can even be completely isolated from the Master drive without affecting operation of the Slave drives.





## Save Energy

Accurate speed control of fans and pumps provides the most energy efficient control method

Energy optimisation function minimises energy usage in real time under partial load conditions

Sleep & wake functions ensure operation only when required

## Save Money

Advanced on-board features remove the need for peripheral equipment

Intelligent maintenance interval timing allows programmable maintenance reminders, avoiding costly downtime

Automatic load monitoring provides an early warning of potential faults, such as belt failures or blocked filters

## Save Time

Built in keypad and OLED text display provides intuitive operation

Simple parameter structure with carefully selected default values reduce commissioning time

Practical design allows easy access to power and control terminals without specialist tools

#### **Key Features**

Output Frequency 37.5 Hz

**ECO Vector Motor Control** 



Standard Induction Motors



Permanent Magnet AC Motors

**Brushless DC Motors** 

Synchronous Reluctance Motors

#### **Energy Optimised Design**



Internal EMC Filter



Low Noise Operation



#### Improved Fan Efficiency

#### Unique Eco Vector Sensorless Control

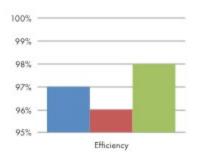
Optidrive Eco HVAC uses advanced motor control, designed to provide the most energy efficient motor control possible. Operation with standard IM Motors, Permanent Magnet or Synchronous Reluctance motors is possible, all without requiring any feedback device or optional modules – simply change parameters to suit the connected motor, autotune and operate!

Eco Vector continuously adjusts in real time to provide the most efficient operating conditions for the load, typically reducing energy consumption by 2 – 3% compared to standard AC drives – providing similar long term costs savings to selecting a higher efficiency motor.

#### **Energy Optimised Design**

Optidrive Eco HVAC up to frame size 5 are designed with film capacitors, replacing the traditional electrolytic capacitors used in the DC link. Film capacitors have lower losses, and also remove the need for AC, DC or swinging chokes, improving overall drive efficiency. Efficiency is improved by up to 4% compared to standard AC drives, whilst also reducing supply current total harmonic distortion (iTHD), improving the Real Power Factor and reducing total input current, leading to cost savings on installation through reduced cable and fuse ratings and smaller supply transformer rating.

Improved Efficiency, Reduced Lifetime Costs: e.g. for a 37kW load, operating 10 hours per day, 5 days per week, 50 weeks per year, improving the efficiency by just 1% will provide an energy saving > 900kWh per year.



Typical efficiency comparison for Optidrive Eco HVAC vs other AC variable speed drives

Standard AC Variable Speed Drive

AC Variable Speed Drive + 4% Line Chake
Optidrive Eco HVAC

### **Drive Features**

A compact and robust range of drives dedicated to HVAC



Maintenance interval timer and service indication

> Multi Language Text Display

# 37.5 Hz

Hand / Auto Keypad



Pluggable terminals



Long Life, Dual Ball Bearing Fans



Integrated cable management



#### Multi Language Text Display

## Installed as standard on all IP55 & IP66 models

- Clear multi-line text display
- Operates –10 to 50°C
- Wide viewing angle, effective in dark and light conditions
- Customisable display
- Multi-language selection

#### **Belt Break Detection**



Optidrive Eco HVAC can provide immediate warning of broken belt between motor and fan. Due to its simple and flexible configuration the feature can also be used for any loss of load condition, such as broken coupling or other mechanical failure.

Optidrive Eco HVAC monitors the load output profile throughout the speed range and compares it to normal operating conditions (established during commissioning). Sensitivity adjustment means that it is possible to detect the indications of a belt failure (such as belt slipping) prior to complete failure of the belt.

#### **Drive Controlled Bypass**

Optidrive Eco HVAC can operate as a bypass controller when installed as part of a bypass circuit. Activation of Bypass mode can be determined intelligently by the Optidrive Eco HVAC drive based on a command from the building management system. Additionally the drive can be set to automatically select bypass mode when entering into a trip condition ensuring minimal disruption to service.

#### Hand / Auto

Allows manual control to easily be selected in the event of an automatic control system failure or for simplified commissioning / system checks, or when a fast temporary override of the control system is required. Built-in 'Auto Control Selection' allows return to automatic system control just as easily.

#### **Noise Reduction**



#### **Quiet Motor Operation**

High switching frequency selection (up to 32kHz) ensures motor noise is minimised.

#### **Quiet System Mechanics**

Simple skip frequency selection avoids stresses and noise caused by mechanical resonance in ducting or pipework.

#### **Quiet Drive Operation**

Long Life Dual Ball Bearing Fans provide quiet operation in addition to extended fan life.

## Noise Reduction through Speed Control

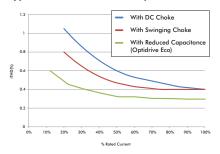
Optimising motor speed gives significant energy savings and reduces motor noise.

#### **Reduced Harmonic Current Distortion**

Optidrive Eco HVAC uses innovative design to improve overall efficiency whilst minimising the harmonic distortion levels. All drives designed for 3 phase power supply operation up to frame size 5 utilise film capacitor in the DC link, providing exceptionally low harmonic current distortion without compromising efficiency. Frame size 6 and above include DC chokes and traditional electrolytic capacitors.

Optidrive Eco HVAC product range complies with the requirements of EN61000-3-12.

#### Typical iTHD values at full and part load

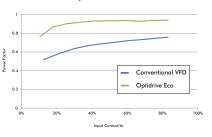


It can be clearly seen that the reduced DC link capacitance significantly reduces the total harmonic distortion at full load, and has a much greater benefit at part load compared to a conventional DC choke or swinging choke. This results in reduced overall input current and reduced transformer heating effect.

#### **Optidrive Eco HVAC delivers**

- Improved Efficiency, Reduced Lifetime Costs: e.g. for a 37kW load, operating 10 hours per day, 5 days per week, 50 weeks per year, improving the efficiency by just 1% will provide an energy saving > 900kWh per year
- Improved True Power Factor No additional charges etc.
- Lower Mains Supply Current

#### Power factor comparison



Optidrive Eco offers improved power factor over conventional VFDs under all loads.

<sup>1</sup> 200V and 400V

## Options & Accessories

Peripherals to help integrate Optidrive Eco HVAC with your HVAC systems





#### Powerful PC Software

#### Drive commissioning and parameter backup

- Real-time parameter editing
- Drive network communication
- · Parameter upload, download and storage
- Simple PLC function programming
- Real-time scope function and data logging
- Real-time data monitoring

#### Compatible with:

Windows Vista Windows 7 Windows 8 Windows 8.1 Windows 10

#### Fieldbus Interfaces



BACnet/IP OPT-2-BNTIP-IN

\*\* BACnet

PROFIBUS DP OPT-2-PROFB-IN



DeviceNet
OPT-2-DEVNT-IN



EtherNet/IP OPT-2-ETHNT-IN



Modbus TCP OPT-2-MODIP-IN

**Modbus** TCP

PROFINET OPT-2-PFNET-IN



EtherCAT OPT-2-ETCAT-IN



#### **Plug-in Options**



#### Extended I/O OPT-2-EXTIO-IN

- · Additional 3 Digital Inputs
- Additional Relay Output

## Cascade Control OPT-2-CASCD-IN

Additional 3 Relay Outputs

#### Mains Isolator



#### Mains Isolator Option

Frame Sizes 2 & 3 can be factory ordered with a built in lockable isolator. An optional bolt on isolator is available for Frame Sizes 4 & 5.

Product Codes:

Frame Size 4 = OPT-2-ISOL4-IN Frame Size 5 = OPT-2-ISOL5-IN

BACnet MS/TP & Modbus RTU on board as standard

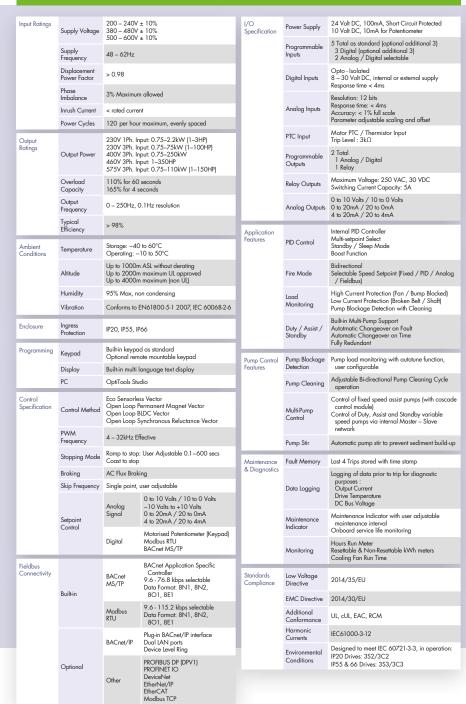


Replace # in model code with enclosure/display option

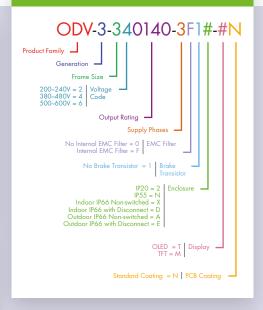
	kW	HP	Amps	Frame Size		IP20 Cabinet Mount	IP55 TFT Display	Indoor IP66 Non Switched	Indoor IP66 with Disconnect	Outdoor IP66 Non Switched	Outdoor <b>IP66</b> with Disconnect
				_							
200-240V±10%	0.75	1	4.3 7	2 2	ODV - 3 - 2 2 0043 - 1 F 1 # ODV - 3 - 2 2 0070 - 1 F 1 #	2-MN 2-MN		X-TN X-TN	D-TN D-TN	A-MN	E-MN
1 Phase Input	2.2	3	10.5	2	ODV - 3 - 2 2 0105 - 1 F 1 #	2-MN		X-TN	D-TN	A-MN	E-MN
	0.75	1	4.3	2	ODV - 3 - 2 2 0043 - 3 F 1 #	2-MN		X-TN	D-TN	A-MN	E-MN
	1.5	2	7	2	ODV - 3 - 2 2 0070 - 3 F 1 #	2-MN		X-TN	D-TN	A-MN	E-MN
	2.2	3	10.5	2	ODV - 3 - 2 2 0105 - 3 F 1 #	2-MN		X-TN	D-TN	A-MN	E-MN
	5.5	5 7.5	18	3	ODV - 3 - 3 2 0180 - 3 F 1 # ODV - 3 - 3 2 0240 - 3 F 1 #	2-MN 2-MN		X-TN X-TN	D-TN D-TN	A-MN A-MN	E-MN E-MN
	7.5	10	30	3	ODV - 3 - 3 2 0300 - 3 F 1 #	2-17111		V-11A	D-114	A-MN	E-MN
	7.5	10	30	4	ODV - 3 - 4 2 0300 - 3 F 1 #	2-MN	N-MN				
	11	15	46	4	ODV - 3 - 4 2 0460 - 3 F 1 #	2-MN	N-MN			A-MN	E-MN
200-240V±10%	15	20	61	5	ODV - 3 - 5 2 0610 - 3 F 1 #	2-MN	N-MN				
3 Phase Input	18.5	25 30	72 90	5	ODV - 3 - 5 2 0720 - 3 F 1 # ODV - 3 - 5 2 0900 - 3 F 1 #	2-MN 2-MN	N-MN				
	30	40	110	6	ODV - 3 - 6 2 1100 - 3 F 1 #	2-17111	N-MN				
	30	40	110	6A	ODV - 3 - 6 2 1100 - 3 F 1 #	2-MN					
	37	50	150	6	ODV - 3 - 6 2 1500 - 3 F 1 #		N-MN				
	37	50	150	6A	ODV - 3 - 6 2 1500 - 3 F 1 #	2-MN					
	45 45	60	180	6 6B	ODV - 3 - 6 2 1800 - 3 F 1 # ODV - 3 - 6 2 1800 - 3 F 1 #	2-MN	N-MN				
	55	75	202	7	ODV - 3 - 7 2 2020 - 3 F 1 #	2-1/111	N-MN				
	75	100	248	7	ODV - 3 - 7 2 2480 - 3 F 1 #		N-MN				
	0.75	1	2.2	2	ODV - 3 - 2 4 0022 - 3 F 1 #	2-MN		X-TN	D-TN	A-MN	E-MN
	1.5	2	4.1	2	ODV - 3 - 2 4 0041 - 3 F 1 #	2-MN		X-TN	D-TN	A-MN	E-MN
	2.2	3	5.8	2	ODV - 3 - 2 4 0058 - 3 F 1 #	2-MN		X-TN	D-TN	A-MN	E-MN
	4	5	9.5	2	ODV - 3 - 2 4 0095 - 3 F 1 #	2-MN		X-TN	D-TN	A-MN	E-MN
	5.5	7.5	14	2	ODV - 3 - 2 4 0140 - 3 F 1 #					A-MN	E-MN
	5.5 7.5	7.5 10	14	3	ODV - 3 - 3 4 0140 - 3 F 1 # ODV - 3 - 3 4 0180 - 3 F 1 #	2-MN 2-MN		X-TN X-TN	D-TN D-TN	A-MN	E-MN
	11	15	24	3	ODV - 3 - 3 4 0040 - 3 F 1 #	2-MN		X-TN	D-TN	A-MN	E-MN
	15	20	30	3	ODV - 3 - 3 4 0300 - 3 F 1 #					A-MN	E-MN
	15	20	30	4	ODV - 3 - 4 4 0300 - 3 F 1 #	2-MN	N-MN				
	18.5	25	39	4	ODV - 3 - 4 4 0390 - 3 F 1 #	2-MN	N-MN			A-MN	E-MN
	30	30 40	46	5	ODV - 3 - 4 4 0460 - 3 F 1 # ODV - 3 - 5 4 0610 - 3 F 1 #	2-MN 2-MN	N-MN			A-MN	E-MN
380-480V±10%	37	50	72	5	ODV - 3 - 5 4 0010 - 3 F 1 #	2-MN	N-MN				
3 Phase Input	45	60	90	5	ODV - 3 - 5 4 0900 - 3 F 1 #	2-MN	N-MN				
	55	75	110	6	ODV - 3 - 6 4 1100 - 3 F 1 #		N-MN				
	55	75	110	6A	ODV - 3 - 6 4 1100 - 3 F 1 #	2-MN					
	75 75	100	150 150	6 6A	ODV - 3 - 6 4 1500 - 3 F 1 # ODV - 3 - 6 4 1500 - 3 F 1 #	2-MN	N-MN				
	90	150	180	6	ODV - 3 - 6 4 1800 - 3 F 1 #	277114	N-MN				
	90	150	180	6B	ODV - 3 - 6 4 1800 - 3 F 1 #	2-MN					
	110	175	202	6B	ODV - 3 - 6 4 2020 - 3 F 1 #	2-MN					
	110	175	202	7	ODV - 3 - 7 4 2020 - 3 F 1 #		N-MN				
	132	200 250	240 302	7	ODV - 3 - 7 4 2400 - 3 F 1 # ODV - 3 - 7 4 3020 - 3 F 1 #		N-MN				
	200	300	370	8	ODV - 3 - 8 4 3700 - 3 F 1 #	2-MN					
	250	350	450	8	ODV - 3 - 8 4 4500 - 3 F 1 #	2-MN					
	0.75	1	2.1	2	ODV - 3 - 2 6 0021 - 3 0 1 #	2-MN		X-TN	D-TN	A-MN	E-MN
	1.5	2	3.1	2	ODV - 3 - 2 6 0031 - 3 0 1 #	2-MN		X-TN	D-TN	A-MN	E-MN
	2.2	3	4.1	2	ODV - 3 - 2 6 0041 - 3 0 1 #	2-MN		X-TN	D-TN	A-MN	E-MN
	4	5	6.5	2	ODV - 3 - 2 6 0065 - 3 0 1 #	2-MN		X-TN	D-TN	A-MN	E-MN
	5.5 7.5	7.5 10	9	3	ODV - 3 - 2 6 0090 - 3 0 1 # ODV - 3 - 3 6 0120 - 3 0 1 #	2-MN 2-MN		X-TN X-TN	D-TN D-TN	A-MN A-MN	E-MN
	11	15	17	3	ODV - 3 - 3 6 0120 - 3 0 1 #	2-MN		X-TN	D-TN	A-MIN	E-MN
	15	20	22	3	ODV - 3 - 3 6 0220 - 3 0 1 #	2-MN				A-MN	E-MN
500-600V±10%	15	20	22	4	ODV - 3 - 4 6 0220 - 3 0 1 #		N-MN				
3 Phase Input	18.5	25	28	4	ODV - 3 - 4 6 0280 - 3 0 1 #	2-MN	N-MN			A-MN	E-MN
	22 30	30 40	34 43	4	ODV - 3 - 4 6 0340 - 3 0 1 # ODV - 3 - 4 6 0430 - 3 0 1 #	2-MN 2-MN	N-MN			A-MN A-MN	E-MN
	37	50	54	5	ODV - 3 - 4 8 0430 - 3 0 1 #	2-MIN	N-MN			W-14/11	F-14/11A
	45	60	65	5	ODV - 3 - 5 6 0650 - 3 0 1 #	2-MN	N-MN				
	55	75	78	6	ODV - 3 - 6 6 0780 - 3 0 1 #		N-MN				
	75	100	105	6	ODV - 3 - 6 6 1050 - 3 0 1 #		N-MN				
	90	125 150	130	6	ODV - 3 - 6 6 1300 - 3 0 1 # ODV - 3 - 6 6 1500 - 3 0 1 #		N-MN				
	110	130	130	U	357 - 3 - 3 - 3 1300 - 3 0 1 #		1 4-7 4 11 4				



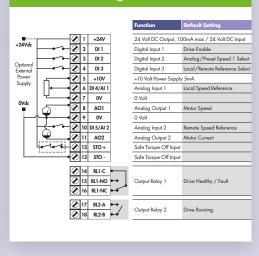
#### **Drive Specification**



#### Model Code Guide



#### **Connection Diagram**







IP20













IP66











	Size
mm	Height
mm	Width
mm	Depth
kg	Weight

е	
ht	
h	
h	
ht	

2	
221	
110	
185	
1.8	

2	3	4	5
221	261	418	486
110	131	160	222
185	205	240	260
1.8	3.5	10.4	19.9

6A
614
286
320
42.5

6B	8
726	995
330	482
320	480
43.5	112

11 00		
2	3	4
257	310	360
188	211	240
186	235	271
3.5	6.6	9.5

IP55	
4	
450	
171	

4	5
450	540
171	235
252	270
12	23.1

0	
865	
330	
330	
55	



#### Optidrive Eco HVAC

#### ✓ Saving Energy / Reducing CO<sub>2</sub>

With large scale increases in global energy costs and the introduction of taxes and legislation relating to the industrial production of CO<sub>2</sub> gases the need to reduce energy consumption and save money has never been greater. Optidrive Eco HVAC can be used with environmental sensors to reduce speed in air handling and pumping applications without compromising the required output of the system.

#### **Easy Installation**

Compact and modern design utilising the latest available technology has accumulated in a robust HVAC drive with small dimensions and innovative mounting and cabling features.

#### Simple Set-up & Rapid Commissioning

Optidrive Eco HVAC was developed from concept for ease of use. A handful of parameters configure the drive for basic HVAC applications. A short, concise product data means the drive is running in seconds. Advanced powerful functionality is equally easily accessible.

#### ✓ Imaginative Enclosure Design

With a selection of IP55 and IP66 enclosures, Optidrive Eco HVAC is well suited to harsh environments, or where cabinet and cabling costs need to be reduced.

#### Advanced Fan Control Functions

The key HVAC control functionality required for your application is inbuilt into the Optidrive Eco HVAC and packaged to be both quick and simple to activate. Added to this is the drive's own PLC programming flexibility that makes drive functionality virtually limitless.

#### ✓ Options for Flexibility

Optidrive Eco HVAC combines both peripheral and factory built options to ensure you get the right drive, scaled to suit your application. With inbuilt BACnet and Modbus, and a host of communication options the Optidrive can integrate easily into your industrial network of choice.



Invertek Drives Ltd is dedicated to the design, manufacture and marketing of electronic variable speed drives. The state of the art UK headquarters houses specialist facilities for research & development, manufacturing and global marketing. The company pledges to implement and operate the ISO 14001 Environmental Management System to enhance environmental performance.

All company operations are accredited to the exacting customer focused ISO 9001:2008 quality standard. The company's products are sold globally in over 80 different countries. Invertek Drives' unique and innovative drives are designed for ease of use and meet with recognised international design standards.

#### **Global HVAC Solutions**

Invertek Drives operate at the heart of HVAC systems around the world



National Portrait Gallery climate control



Saving energy in ventilation and boilers



Saving energy in air conditioning systems



SINGAPORE Energy saving & noise reduction programme

















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